



Dart Aerospace Ltd.
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D350-578-015
Job Sheet 195732



Part No: D350-578-015

Job Qty: 3 pcs

Part Name: AS350/AS355 Bearpaws - Run-on Landing Wearplate Compatible



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/30/19

Job Tracking No:

Due Date: 7/1/19

Created By: Marie Lajeunesse

Type: SOLD

Description: *order 16577*

Note: DWG REV H SHEET 12/ DSI9812 REV.B IPP REV: A NEW ISSUE 12-07-25 JLM VERIFIED BY:DD IPP
REV:C 15.03.30 JLM VERIFIED BY:DD IPP REV:D 19.03.18 ADDED DSI9812 AS PER ECN19-549 DD
VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		JUN 05 2019 Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
160	Packaging 1 - Pick Kit	3 pcs	7/1/19	0.00	0.00		Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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Container No: S195679



Part: D350-578-015

Job No: 195732

Serial No/Batch: S195679

Revision: H/B

Inspector:

Exp Date:

Instructions: TC STC SH93-4 Issue 10 of 10 FAA STC SR000281

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010731

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-17A	Bolt	36 Ea (12 ea)	160-Packaging 1 - Pick Kit	5157429-1
D2432-3	206 (24") Bearpaw	6 pcs (2 ea)	160-Packaging 1 - Pick Kit	5089210
D2529	Washer	36 pcs (12 ea)	160-Packaging 1 - Pick Kit	5148395 x21 5161059 x15
D3601-1	Radius Block	36 pcs (12 ea)	160-Packaging 1 - Pick Kit	5149899 x26 10 x 5184514
D4011-1	Clamp, Short	18 pcs (6 ea)	160-Packaging 1 - Pick Kit	5175616
D4012-1	Cushion	18 pcs (6 ea)	160-Packaging 1 - Pick Kit	5152948
MS21042L4	Nut	36 Ea (12 ea)	160-Packaging 1 - Pick Kit	5158332
NAS1149D0463J	Washer	36 Ea (12 ea)	160-Packaging 1 - Pick Kit	5158585
DSI 9812-011	Blade Shim Addition	3 pcs (1 ea)	160-Packaging 1 - Pick Kit	519440 5160299 x1 5174206 x2

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
160-Packaging 1 - Pick Kit	AN4-17A	36	425	0
	D2432-3	6	6	0
	D2529	36	516	0
	D3601-1	36	154	0
	D4011-1	18	29	0
	D4012-1	18	320	0
	DSI 9812-011	3	8	0
	MS21042L4	36	2,166	0
	NAS1149D0463J	36	3,447	0

Part Specifications

Specifications could not be found.

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5174206
Need to
use x1
of this
Not 516609
that was
used.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					